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Inventors: LaBonte et al.

Replacement Sheet for 1/3

Finished Goods Reel 80 Flashbutt Welder 92 Feeder Drive Eddy Current / 78 Line 3 90 Flow Wheelstrater Shot-peening 76 2 Heat treating Station 94 Cooling tank Transport Reel <u>98</u> leat Treatment Section 64 20, Ambient Cooling 73 200' Corrosion Coating 96 Line 2 60 Inductor 72 Quench 100, 2 3 Rolling Mills 8 Uncoiler Straightener 54 25 Inductor / 66 Cold Flow Water Deșcaling 62 Line 150 Inductor Flow Feeder Drive Flashbutt Welder 8 Working Reel 26 Straightened Rod

Fig. 1 Prior Art Manufacturing Layout

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Diagram Not to Scale